

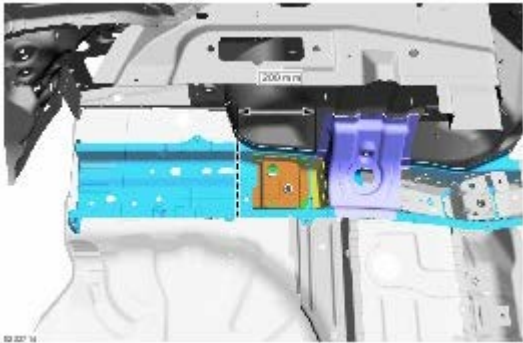
Removal and Installation

General Equipment

Air Body Saw
MIG/MAG Welding Equipment
Resistance Spotwelding Equipment

Removal

1. Refer to: [Rear Floor Panel Section](#) (501-30 Rear End Sheet Metal Repairs, Removal and Installation).
Refer to: [Rear Floor Panel Section](#) (501-30 Rear End Sheet Metal Repairs, Removal and Installation).
Refer to: [Rear Floor Panel Section](#) (501-30 Rear End Sheet Metal Repairs, Removal and Installation).
2. Reposition the carpeting and the wiring harness away from the working area.
3. Overview

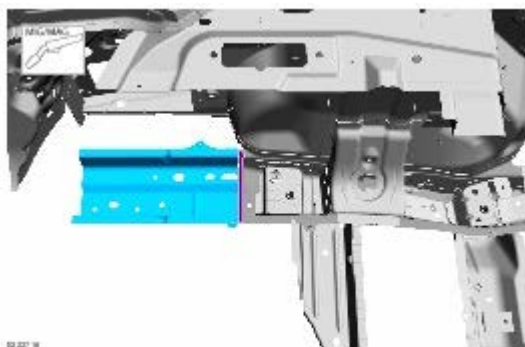


4. Use the General Equipment: [Air Body Saw](#)

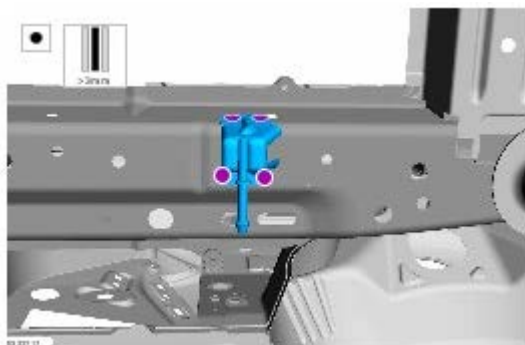


Installation

1. Refer to: [Corrosion Prevention](#) (501-25 Body Repairs - General Information, Description and Operation).
2. Use the General Equipment: [MIG/MAG Welding Equipment](#)



3. Use the General Equipment: [Resistance Spotwelding Equipment](#)



4. Use the General Equipment: [Resistance Spotwelding Equipment](#)



5. Sealing work: All areas must be sealed to production level and corrosion protection restored.

Refer to: [Corrosion Prevention](#) (501-25 Body Repairs - General Information, Description and Operation).

6. Refer to: [Rear Floor Panel Section](#) (501-30 Rear End Sheet Metal Repairs, Removal and Installation).
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